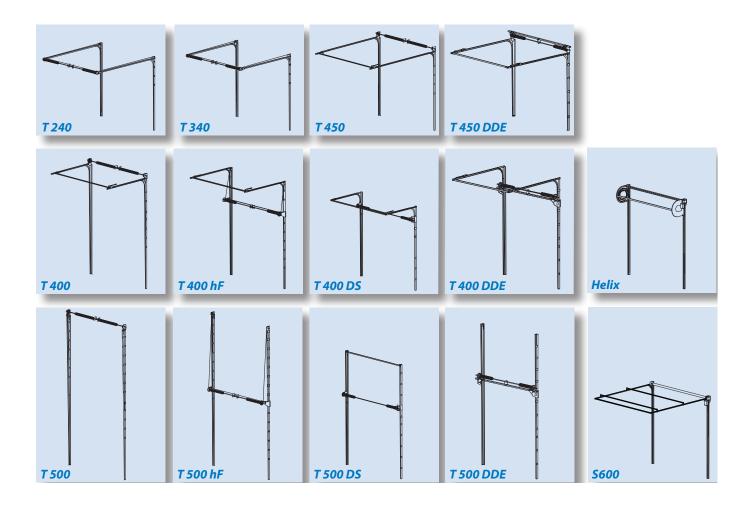
Track system, dimensions, installation criteria



Low headroom track system, internal cable runs + steel support beam **T240**

Normal lift track system, rear-mounted spring shaft assembly + steel support beam **T340**

Normal lift track system (standard) **T450**

Normal lift track system with pre-assembled low-mounted spring shaft assembly **T450 DDE**

High lift track system **T 400**

High lift track system with low-mounted spring shaft assembly + steel support beam **T400 hF**

High lift track system with low-mounted spring shaft assembly **T400 DS**

High lift track system with pre-assembled low-mounted spring shaft assembly **T400 DDE**

Vertical lift track system **7500**

Vertical lift track system with low-mounted spring shaft assembly + steel support beam **T500 hF**

Vertical lift track system with low-mounted spring shaft assembly **7500 DS**

Vertical lift track system with pre-assembled low-mounted spring shaft assembly **T 500 DDE**

Spiral **Helix**

Horizontal track system **\$600**





Content

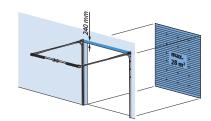
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Read this first!

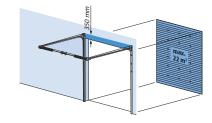
- The information contained in this document is based on sectional doors with balance springs. If a sectional door without springs applies, you can find the information in the last paragraph of each rail system.
- The choice of track system is primarily determined by the headroom available (installation space above the opening).
 The space from the underside of the lintel to the underside of the roof/ceiling determines the choice of track system.
- Allowances must be made for conduits, mobile crane guides, traverses, etc. that are fixed to the wall and/or hung
 from the roof in the area into which the door leaf retracts when open, as they restrict the available installation space.
 Such obstructions may make it necessary to select a different track system.
- It is recommended that the available headroom is used to the best possible advantage in order to achieve optimum door operation and reduce the distance that the open door leaf projects into the building.
- A summary of the eleven basic track systems can be found on pages 5 and 7. The systems are described in detail in the remainder of this document.
- Roof angle system details are shown separately in the detail information relating to each type of track system.
- All dimensions indicated are conservative. If there is only a slight difference (plus or minus) between the measured dimensions and the indicated required dimensions, it may still be possible to install the desired system. Please contact us for detail information.
- The upper limits set for each type of track system, such as door surface area, are not absolute values. They assume a
 "reasonable" relationship between the door width and door height. It is impossible to detail all the permutations in
 this documentation. If in doubt, please contact us.
- The number of m² stated is a guideline and depends on the door leaf design and corresponding weight.
- We do not accept responsibility for any errors or misprints. If you have any questions, please contact us.
- A choice can be made from:
- T 240 Low headroom track system, internal cable runs + steel support beam
- T 340 Normal lift track system, rear-mounted spring shaft assembly + steel support beam
- T 450 Normal lift track system (standard)
- T 450 DDE Normal lift track system with pre-assembled low-mounted spring shaft assembly
- T 400 High lift track system
- T 400 hF High lift track system with low-mounted spring shaft assembly + steel support beam
- T400 DS High lift track system with low-mounted spring shaft assembly
- T400 DDE High lift track system with pre-assembled low-mounted spring shaft assembly
- T 500 Vertical lift track system
- T 500 hF Vertical lift track system with low-mounted spring shaft assembly + steel support beam
- T500 DS Vertical lift track system with low-mounted spring shaft assembly
- T500 DDE Vertical lift track system with pre-assembled low-mounted spring shaft assembly
- Helix Spiral
- S600 Horizontal track system

Rail systems



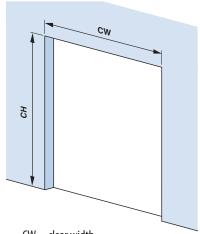
1.0
T 240 Low headroom track system, internal cable runs + steel support beam

- Headroom requirement above the clear opening: 240 mm.
- Maximum door leaf area: 28 m².
- · Maximum door width: 6500 mm.
- Roof angle system available, max. 15°.

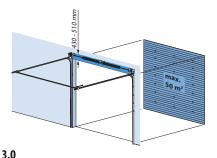


2.0
T 340 Normal lift track system, internal cable runs + steel support beam

- Headroom requirement above the clear opening: 350 mm.
- Maximum door leaf area: 22 m².
- Maximum door width: 6500 mm.
- Roof angle system available, max. 30°.

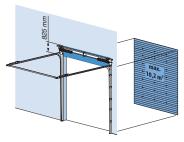


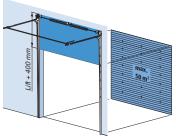
CW= clear width CH= clear height

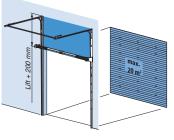


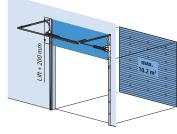
T 450 Normal lift track system (standard)

- Headroom requirement above the clear opening: 430 510 mm.
- Maximum door leaf area: 50 m².
- Roof angle system available.









4.0

T450 DDE Normal lift track system with low-mounted spring shaft assembly

- Maximum door leaf area: 10.2 m².
- Maximum door width: 3200 mm.
- Maximum door height: 3200 mm.
- Roof angle system available.

5.0 T 400 High lift track system

- Headroom requirement above the clear opening: lift + 400 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area: 50 m².
- Roof angle system available.
- Lift dimension: 300 4150 mm.

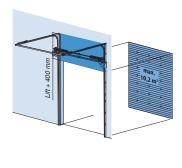
6.0 T 400 hF High lift track system with low-mounted spring shaft assembly + steel support beam

- Headroom requirement above the clear opening: lift + 200 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area: 20 m².
- Maximum door width: 4500 mm.
- Roof angle system available.
- Lift dimension: 1450 4150 mm.

7.0

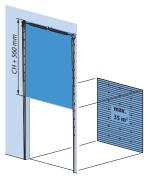
T400 DS High lift track system with low-mounted spring shaft assembly

- Headroom requirement above the clear opening: lift + 200 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area: 10.2 m².
- · Maximum door width: 3200 mm.
- Maximum door height: 3200 mm.
- Roof angle system available.
- Minimum lift dimension: 1700 mm.



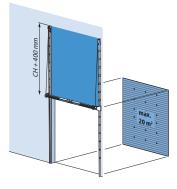
8.0 T400 DDE High lift track system with low-mounted spring shaft assembly

- Headroom requirement above the clear opening: lift + 400 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area: 10.2 m².
- Maximum door width: 3200 mm.
- Maximum door height: 3200 mm.
- Roof angle system available.
- · Minimum lift dimension: 1800 mm.



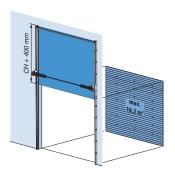
9.0 T 500 Vertical lift

- Headroom requirement above the clear opening: clear opening height (CH) + 560 mm.
- Maximum door leaf area: 35 m².



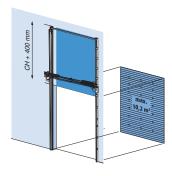
10.0 T 500 hF Vertical lift track system with low-mounted spring shaft assembly + steel support beam

- Headroom requirement above the clear opening: clear opening height (CH) + 400 mm.
- Maximum door leaf area: 20 m² and maximum door width: 4500 mm.



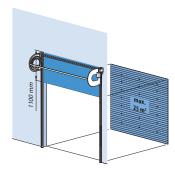
11.0 T500 DS Vertical lift track system with low-mounted spring shaft assembly

- Headroom requirement above the clear opening: lift + 400 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area 10.2 m².
- · Maximum door width: 3200 mm.
- Maximum door height: 3200 mm.



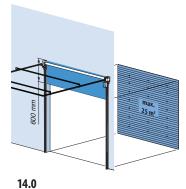
12.0 T500 DDE Vertical lift track system with low-mounted spring shaft assembly

- Headroom requirement above the clear opening: lift + 400 mm, where lift is defined as the dimension from the bottom face of the lintel to the bottom face of the horizontal tracks.
- Maximum door leaf area 10.2 m².
- Maximum door width: 3200 mm.
- Maximum door height: 3200 mm.



13.0 Helix Spiral

- Headroom requirement above the clear opening: 1100 mm.
- Maximum door leaf area: 25 m².
- Door height: Minimum 2500 mm Maximum 5000 mm
- Maximum door width: 5000 mm.



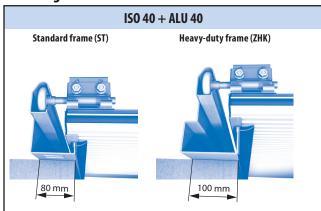
S600 Horizontal track system

- Headroom requirement above the clear opening: 600 mm.
- Maximum door leaf area: 25 m².
- Maximum door width: 5000 mm.
- Roof angle system available, increasing with 5°.

General information

• The information contained in this document is based on sectional doors with balance springs. If a sectional door without springs applies, you can find the information in the last paragraph of each rail system.

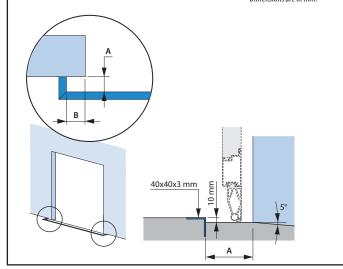
Mounting surface



- The mounting surfaces (mounting frame) must be smooth and perfectly flush (if necessary, compensate for irregularities using angle profiles, flat strip, rectangular tube, etc.).
- The mounting surface (mounting frame) must be sufficiently stable in itself, or be securely fixed to the wall/structure of the building.

Water stop

ISO 40 + ALU 40										
	Standard frame (ST) Heavy									
	Α	В	Α	В						
Door without wicket door	120	100	145	120						
Door with wicket door, threshold 16 mm	180	100	205	120						
Door with wicket door, threshold 110 mm	120	100	145	120						
Door with wicket door, threshold 195 mm	120	100	145	120						
			Dimension	s are in mm.						



Door type with corresponding rail system

		Rail system											
	T 240	T 340	T 450	T 400	T 400 hF	T 500	T 400 DS	T 400 DDE	T 500 hF	T 500 DS	T 500 DDE	Helix	S600
ISO 40	•	•	•	•	•	•	•	•	•	•	•	•	•
ALU 40	•	•	•	•	•	•	•	•	•	•	•	•	•

Door type with standard duty frame

T 240	T 340	T 450	T 400	T 400 hF	T 500	T 400 DS	T 400 DDE	T 500 hF	T 500 DS	T 500 DDE	Helix	S600
•	•			•		•	•	•	•	•		

Springless sectional door option

There are two types of springless sectional doors options

FLL type

- Door leaf area possible up to 24 m² depending on door leaf weight.
- Maximum door width: 6000 mm.
- From clear opening width > 4000 mm, middle fixing is required.
- Installation dimensions: uses the standard installation dimensions of the guide system.

FLS type

• Installation dimensions: Use the table with the installation dimension of the guide system.





FLL FLS

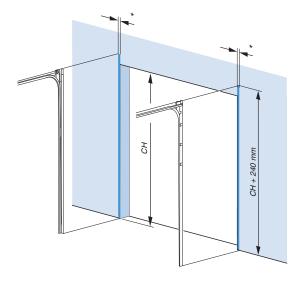
Application

		Rail system											
	T240 T340 T450 T400 T400 hF T400 DS T400 DDE T500 T500 hF T500 DS T500 DDE H										Helix	S600	
FLL Springless sectional door	•	•	•	•	0	0		•	0	0	-	-	-
FLS Springless sectional door	-	-	•	•	0	0		•	0	0	-	-	-

- o possible in consultation
- not possible

1.1 Installation space requirements – vertical tracks

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): CH + 240 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



175 mm

1.2 Installation space requirements – complete track system

• Minimum projection dimension (into the room): CH + 1000 mm.

• The horizontal tracks are longer than the minimum track projection

- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- The spring shaft assembly requires an installation space of 200 mm x 240 mm in the horizontal plane at the end of the horizontal tracks, with a total width of CW + 2x 120 mm. The extra 200 mm length at the ends of the horizontal tracks is already included in the dimension CH + 1000 mm.
- requirement. The tracks must be shortened on site if necessary.

 The use of a chain hoist with the T 240 track system is not recommended (the chain hangs down in the working area).

 CH + 1000 mm

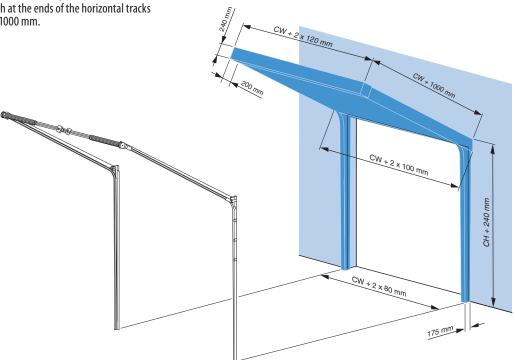
 CW + 2 x 120 mm

 CW + 2 x 120 mm

 CW + 2 x 80 mm

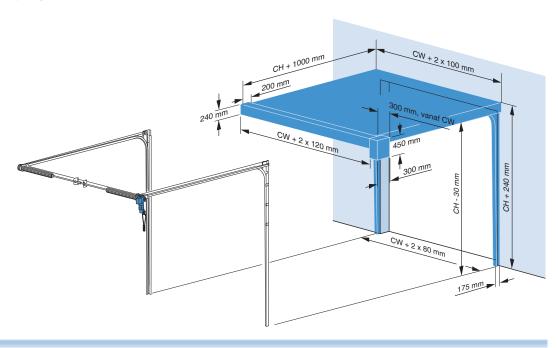
1.3 Installation space requirements – roof angle track system

- Minimum projection dimension (into the room): CH + 1000 mm.
- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- The spring shaft assembly requires an installation space of 200 mm x 240 mm in the horizontal plane at the end of the horizontal tracks, with a total width of CW + 2x 120 mm. The extra 200 mm length at the ends of the horizontal tracks is already included in the dimension CH + 1000 mm.
- The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.
- The use of a chain hoist with the T 240 track system is not recommended (the chain hangs down in the working area).



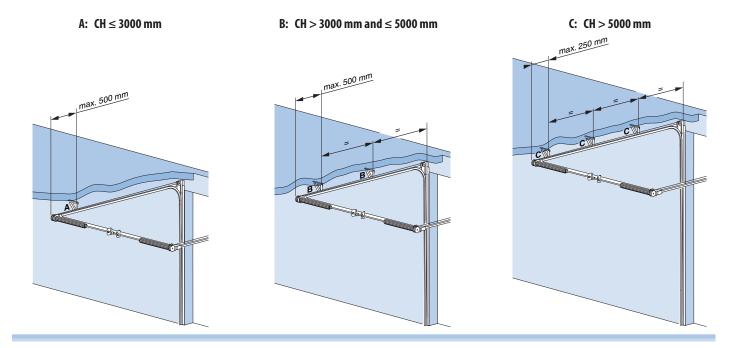
1.4 Installation space requirements for the horizontal tracks, cable guides, spring shaft assembly – with electric drive

- Side room requirement for the electric drive (mounted at the end of the horizontal tracks), clear opening width (CW) + 300 mm, in a zone measuring 300 mm x 450 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.
- Note that the electric drive reduces the clear opening height by 210 mm, this
 obstruction is to the side of the clear opening, but must still be allowed for.
- Springless electric drive (FLL): this requires an additional installation space of 590 mm (L) x 350 mm (W) and 430 mm (H).



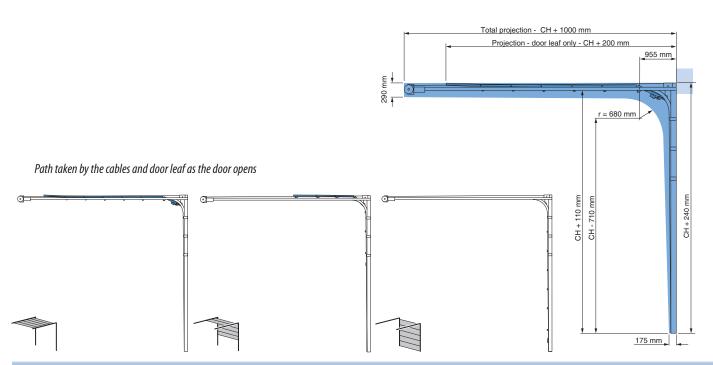
1.5 Track suspension points – quantity and position

- Clear opening height ≤ 3000 mm (or door leaf area ≤ 12 m²): 1 suspension point per horizontal track as shown in arrangement A.
- Clear opening height > 3000 mm and \le 5000 mm (or door leaf area \le 12 m² and \le 20 m²): 2 suspension points per horizontal track as shown in arrangement **B**.
- Clear opening height > 5000 mm (or door leaf area > 20 m²): 3 suspension points per horizontal track as shown in arrangement C.



1.6 Space requirement for unobstructed door movement, various key dimensions

Extra free space is required for unobstructed door movement.
 This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.



1.7 Space requirement for unobstructed door movement, various key dimensions – roof angle system

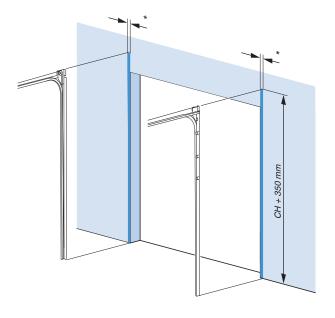
Extra free space is required for unobstructed door movement.
This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacle

Path taken by the cables and door leaf as the door opens

Path taken by the cables and door leaf as the door opens

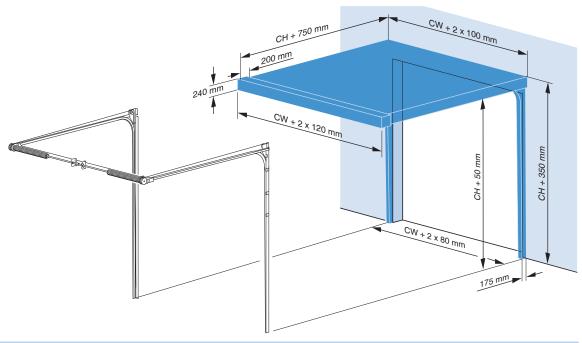
2.1 Installation space requirements – vertical tracks

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): CH + 350 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



2.2 Installation space requirements – complete track system

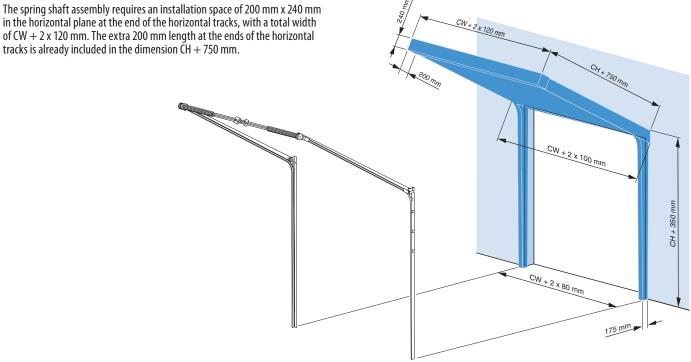
- Minimum projection dimension (into the room): CH + 750 mm.
- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- The spring shaft assembly requires an installation space of 200 mm x 240 mm in the horizontal plane at the end of the horizontal tracks, with a total width of CW + 2 x 120 mm. The extra 200 mm length at the ends of the horizontal tracks is already included in the dimension CH + 750 mm.
- The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.
- The use of a chain hoist with the T 340 track system is not recommended (the chain hangs down in the working area).



Installation space requirements – roof angle track system-2.3

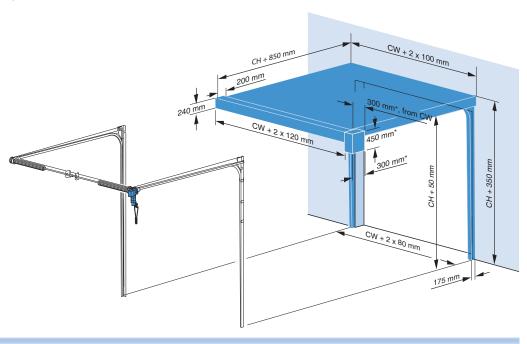
- Minimum projection dimension (into the room), following the angle of the roof: CH + 750 mm.
- The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.
- The spring shaft assembly requires an installation space of 200 mm x 240 mm in the horizontal plane at the end of the horizontal tracks, with a total width of CW $+ 2 \times 120$ mm. The extra 200 mm length at the ends of the horizontal

• The horizontal tracks, which follow the roof angle in this case, are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.



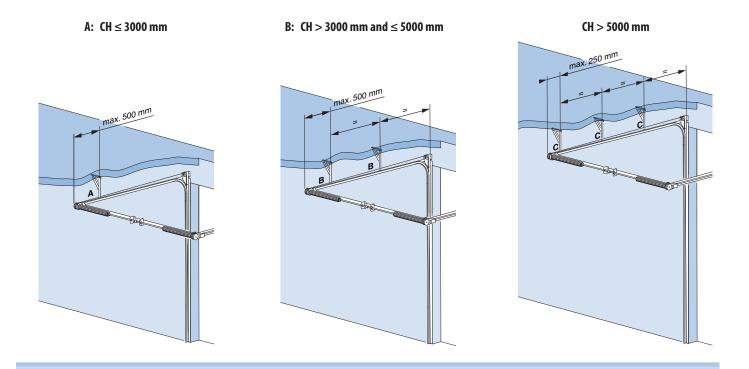
Installation space requirements for installation and operation (emergency chain) - electric drive

- Side room requirement for the electric drive (mounted at the end of the horizontal tracks), clear opening width (CW) + 300 mm, in a zone measuring 300 mm x 450 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.
- Note that the electric drive reduces the clear opening height by 160 mm, this obstruction is to the side of the clear opening, but must still be allowed for.
- Springless electric drive (FLL): this requires an additional installation space of 590 mm (L) x 350 mm (W) and 430 mm (H).



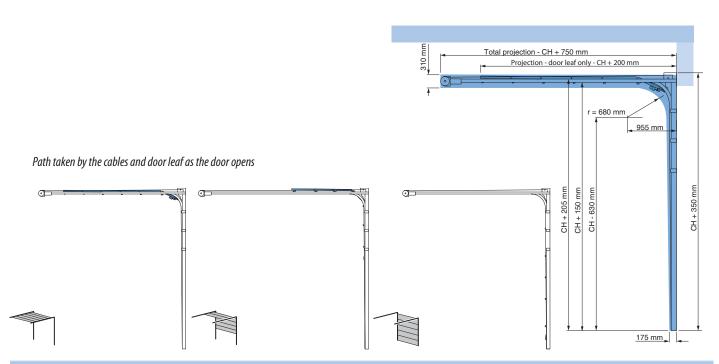
2.5 Track suspension points – quantity and position

- Clear opening height ≤ 3000 mm (or door leaf area ≤ 12 m²): 1 suspension point per horizontal track as shown in arrangement A.
- Clear opening height > 3000 mm and \le 5000 mm (or door leaf area \le 12 m² and \le 20 m²): 2 suspension points per horizontal track as shown in arrangement **B**.
- Clear opening height > 5000 mm (or door leaf area > 20 m²): 3 suspension points per horizontal track as shown in arrangement C.



2.6 Space requirement for unobstructed door movement, various key dimensions

Extra free space is required for unobstructed door movement. This applies
particularly in the area of the track curves, as the sections pass through the
curve. The entire path taken by the door when opening and closing must be
free of obstacles.



2.7 Space requirement for unobstructed door movement, various key dimensions – roof angle system

Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and dosing must be free of obstacles.

Path taken by the cables and door leaf as the door opens

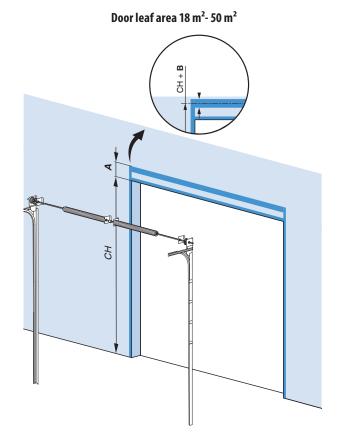
Path taken by the cables and door leaf as the door opens

3.1 Installation space requirement – vertical tracks and spring shaft assembly

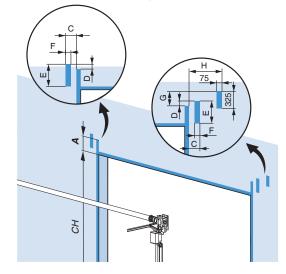
- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): CH + A.
- When door leaf area > 18 m², a continuous horizontal mounting surface is required for extra bearing plates (or multiple springs): 160 mm at CH + B.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.
- FLS Springless sectional door is possible for door leaf areas up to 48 m².

СН		Α	В
CH < 5500 mm	ø 95,4 mm	430 mm	350 mm
CH < 5500 mm	ø 152,4 mm	460 mm	380 mm
CH > 5500 mm	-	510 mm	395 mm

Door leaf area ≤ 18 m²



* FLS Springless sectional door is possible for door leaf areas up to 48 m².



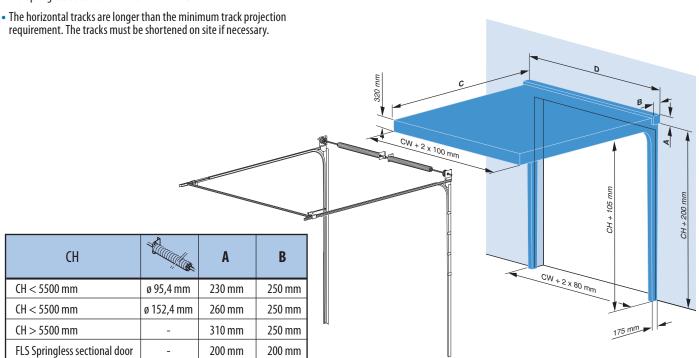
FLS door leaf areas*	A	С	D	E	F	G	Н
up to 20 m²	450 mm	140 mm	63 mm	356 mm	80 mm	225 mm	315 mm
up to 48 m²	450 mm	160 mm	95 mm	415 mm	100 mm	300 mm	265 mm

^{*}depending on the weight of the door surface

3.2 Installation space requirements – complete track system

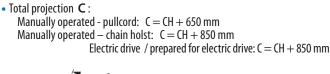
- Minimum projection dimension (into the room): CH +650 mm.
- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- Minimum space required for the spring shaft assembly $\bf D$: CW + 2 x 120 mm. FLS Springless sectional door: CW + 2 x 140 mm.

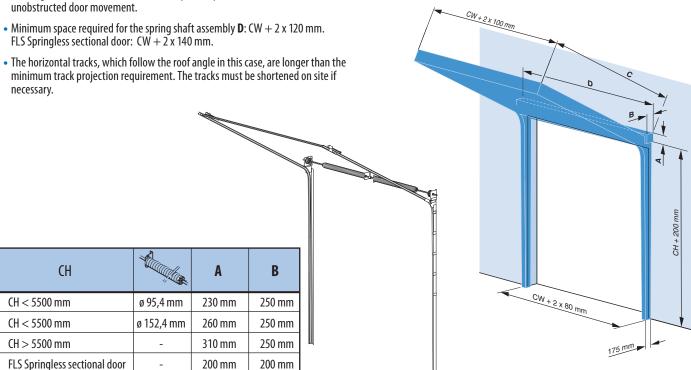
Total projection C:
 Manually operated - pullcord: C = CH + 650 mm
 Manually operated - chain holst: C = CH + 850 mm
 Electric drive / prepared for electric drive: C = CH + 850 mm



3.3 Installation space requirements – roof angle track system

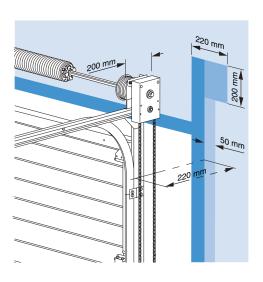
- Minimum projection dimension (into the room), following the angle of the roof: $\mbox{CH} + 650 \mbox{ mm}.$
- The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.

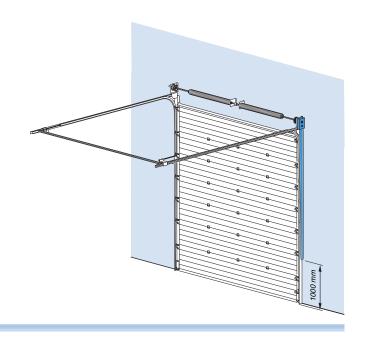




3.4 Installation space requirements for installation and operation – chain hoist

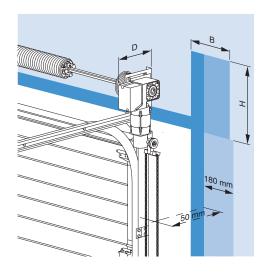
- Minimum space required for the installation of the chain hoist: approx. 200 x 220 x 200 mm, the dimension of 220 mm is the dimension required for the chain hoist when in the installed state. If a chain hoist needs to be installed on an existing door by sliding it onto the spring shaft, 300 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install a chain hoist, even if no more than 220 mm is available.
- Chain space requirement down to operating height: approx. 220 x 50 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





3.5a Installation space requirements for installation and operation (emergency chain) - electric drive

- Minimum space required for the installation of the electric drive: approx. 300 mm (**D**) x 250...300* mm (**B**) x 450 mm (**H**), the dimension of 250...300 mm is the dimension required for the electric drive when in the installed state. If an electric drive needs to be installed on an existing door by sliding it onto the spring shaft, 350 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install an electric drive, even if no more than 250...300 mm mm is available. * Engine mounting width depends on engine type.
- Minimum free space for electric actuation with FLS Springless sectional door see 3.5b
- Springless electric drive (FLL): This requires an additional installation space for the actuator of 430 mm (**D**) x 350 mm (**B**) x 590 mm (**H**).
- Emergency chain space requirement down to operating height: approx. 50 x 180 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

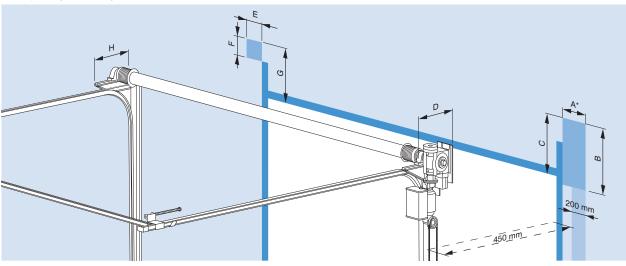


3.5b Installation space requirements for installation and operation (emergency chain) - electric drive for FLS Springless sectional door

- See table for minimum free space for electric operation.
 Please note: Dimension A applies to the installation of the motor during initial installation. If the motor is to be fitted subsequently to an already installed door, an additional free space of A + 50 mm must be taken into account.
 Dimension A is possible with some additional work, whereby the shafts have to be shifted, etc..
- Minimum free space for the chain up to the operating height: approx. 450 x 200 mm. Dimension turning point chain is at height of 1000 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

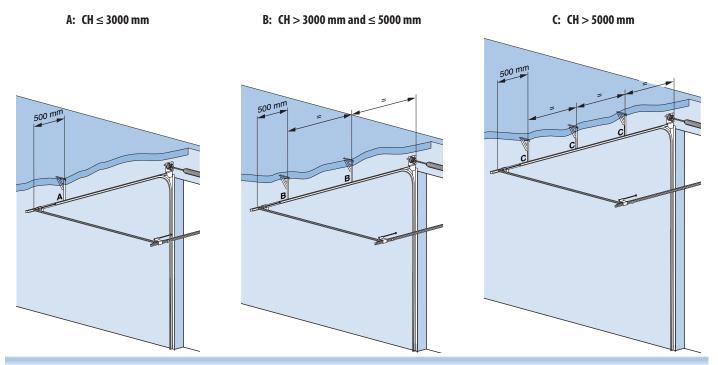
FLS door leaf areas*	A *	В	C	D	E	щ	G	Н
up to 20 m ²	400 mm	610 mm	695 mm	400 mm	140 mm	140 mm	659 mm	400 mm
up to 48 m²	325 mm	830 mm	782 mm	550 mm	160 mm	140 mm	659 mm	510 mm

^{*}depending on the weight of the door surface



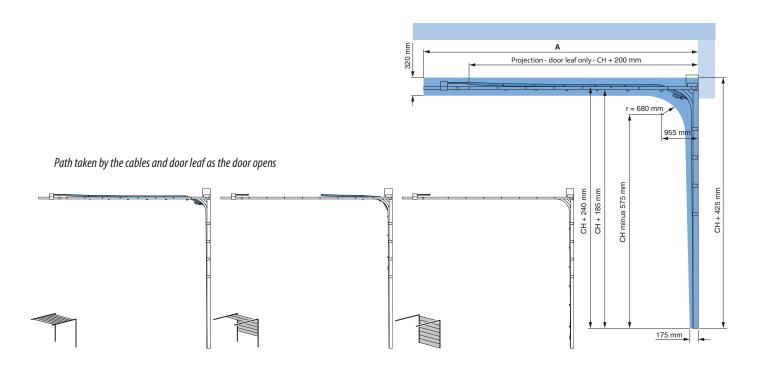
3.6 Track suspension points – quantity and position

- Clear opening height ≤ 3000 mm (or door leaf area ≤ 12 m²): 1 suspension point per horizontal track as shown in arrangement A.
- Clear opening height > 3000 mm and ≤ 5000 mm (or door leaf area ≤ 12 m² and ≤ 20 m²): 2 suspension points per horizontal track as shown in arrangement B.
- Clear opening height > 5000 mm (or door leaf area > 20 m²): 3 suspension points per horizontal track as shown in arrangement C.

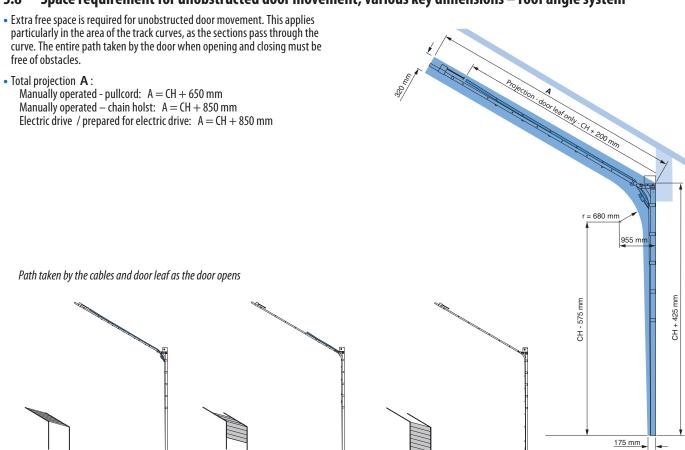


3.7 Space requirement for unobstructed door movement, various key dimensions

- Extra free space is required for unobstructed door movement. This applies
 particularly in the area of the track curves, as the sections pass through the
 curve. The entire path taken by the door when opening and closing must be
 free of obstacles.
- Total projection A:
 Manually operated pullcord: A = CH + 650 mm
 Manually operated chain holst: A = CH + 850 mm
 Electric drive / prepared for electric drive: A = CH + 850 mm



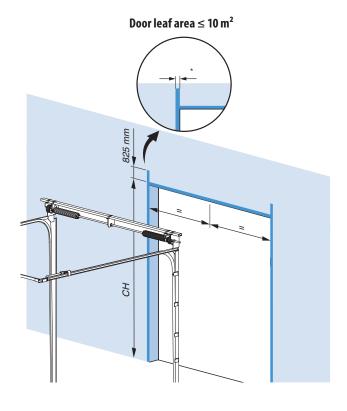
3.8 Space requirement for unobstructed door movement, various key dimensions – roof angle system



T 450 DDE

Installation space requirement – vertical tracks and spring shaft assembly 4.1

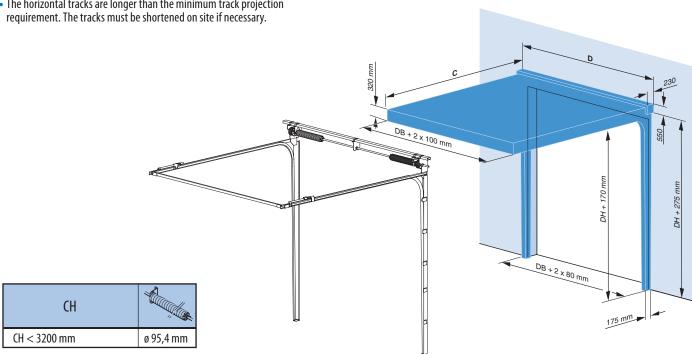
- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): CH + 825 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



Installation space requirements – complete track system

- Minimum projection dimension (into the room): CH +650 mm.
- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- Minimum space required for the spring shaft assembly **D**: $CW + 2 \times 125 \text{ mm}$.
- The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

• Total projection **C**: Manually operated - pullcord: C = CH + 650 mmManually operated - chain holst: C = CH + 850 mmElectric drive / prepared for electric drive: C = CH + 850 mm

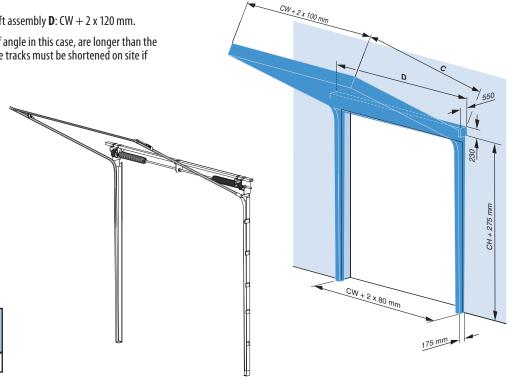




4.3 Installation space requirements – roof angle track system

- Minimum projection dimension (into the room), following the angle of the roof: $\mbox{CH} + 650 \mbox{ mm}.$
- The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.
- Minimum space required for the spring shaft assembly \mathbf{D} : CW + 2 x 120 mm.
- The horizontal tracks, which follow the roof angle in this case, are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

Total projection C:
 Manually operated - pullcord: C = CH + 650 mm
 Manually operated - chain holst: C = CH + 850 mm
 Electric drive / prepared for electric drive: C = CH + 850 mm



4.4 Installation space requirements for installation and operation – chain hoist

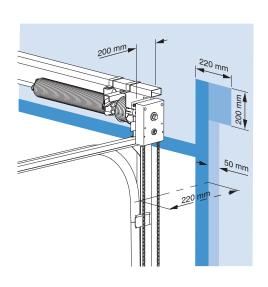
 Minimum space required for the installation of the chain hoist: approx. 200 x 220 x 200 mm, the dimension of 220 mm is the dimension required for the chain hoist when in the installed state. If a chain hoist needs to be installed on an existing door by sliding it onto the spring shaft, 300 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install a chain hoist, even if no more than 220 mm is available.

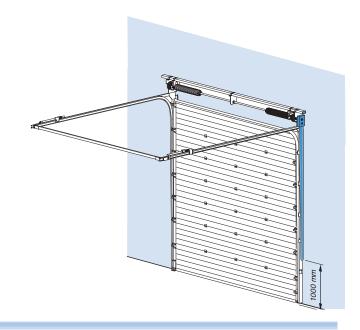
ø 95,4 mm

CH

CH < 3200 mm

- Chain space requirement down to operating height: approx. 220 x 50 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

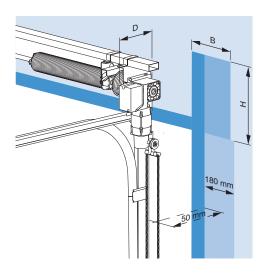




T 450 DDE

4.5a Installation space requirements for installation and operation (emergency chain) - electric drive

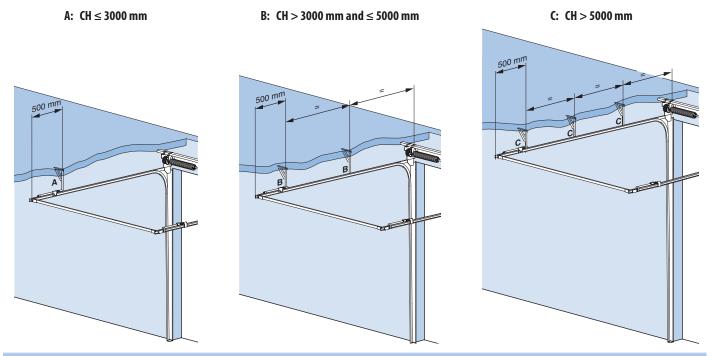
- Minimum space required for the installation of the electric drive:
 approx. 300 mm (D) x 250...300* mm (B) x 450 mm (H), the dimension of
 250...300 mm is the dimension required for the electric drive when in the
 installed state. If an electric drive needs to be installed on an existing door
 by sliding it onto the spring shaft, 350 mm is required. With some extra work
 (loosening and pulling back the spring shaft), it is always possible to replace or
 install an electric drive, even if no more than 250...300 mm mm is available.
 * Engine mounting width depends on engine type.
- Minimum free space for electric actuation with FLS Springless sectional door see 3.5b
- Springless electric drive (FLL): This requires an additional installation space for the actuator of 430 mm (**D**) x 350 mm (**B**) x 590 mm (**H**).
- Emergency chain space requirement down to operating height: approx. 50 x 180 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.



4.6 Track suspension points – quantity and position

- Clear opening height ≤ 3000 mm (or door leaf area ≤ 12 m²): 1 suspension point per horizontal track as shown in arrangement A.
- Clear opening height > 3000 mm and ≤ 5000 mm (or door leaf area ≤ 12 m² and ≤ 20 m²): 2 suspension points per horizontal track as shown in arrangement B.

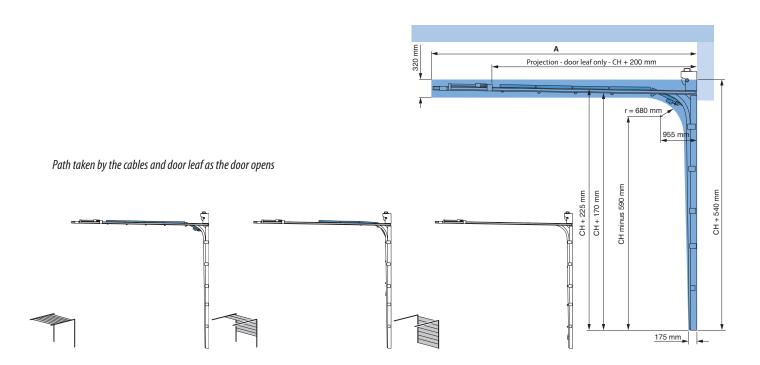
Clear opening height > 5000 mm (or door leaf area > 20 m²): 3 suspension points per horizontal track as shown in arrangement C.





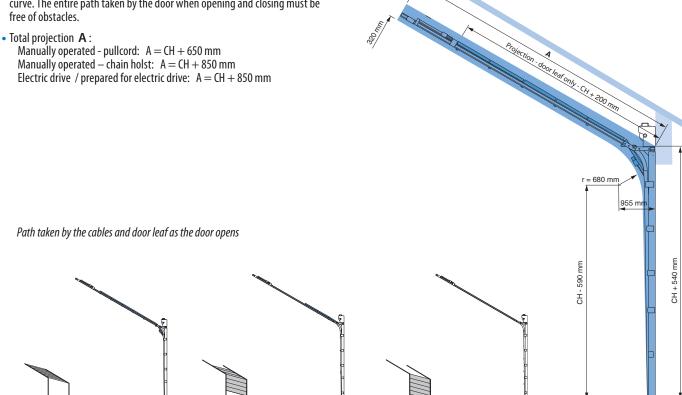
Space requirement for unobstructed door movement, various key dimensions 4.7

- Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.
- Total projection **A**: Manually operated - pullcord: A = CH + 650 mmManually operated – chain holst: A = CH + 850 mmElectric drive / prepared for electric drive: A = CH + 850 mm



Space requirement for unobstructed door movement, various key dimensions – roof angle system 3.8

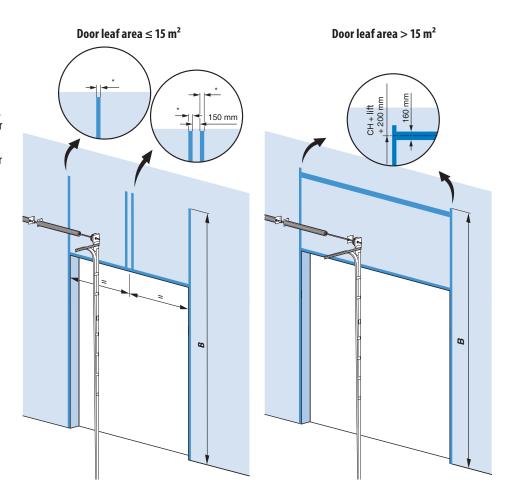
• Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.



175 mm

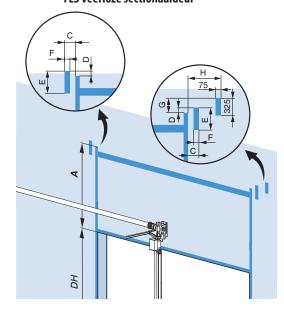
5.1 Installation space requirement – vertical tracks and spring shaft assembly

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: **B**: CH + lift +.245 ... 375 mm.
- When door leaf area > 15 m², a continuous horizontal mounting surface is required for extra bearing plates (or multiple springs), 160 mm at CH + lift + 200 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.
- FLS Springless sectional door is possible for door leaf areas up to 48 m².



F A C D Ε G Н FLS door leaf areas** lift + up to $20 \, m^2$ 140 mm 63 mm 356 mm 80 mm 225 mm 315 mm 375 mm lift + up to 48 m² 95 mm 415 mm 100 mm 300 mm 265 mm 160 mm 375 mm

**deurbladoppervlak tot 48 m² FLS Veerloze sectionaaldeur

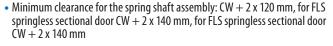


^{**}depending on the weight of the door surface

CW + 2 x 120 mm

5.2 Installation space requirements – complete track system

• The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.



• The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.

• The minimum height of the mounting surface (frame): $\mathbf{B} = CH + levy + 245 \dots 375 \text{ mm}.$

• Total projection C:

Manually operated - pullcord:

C = CH - lift + 650 mm

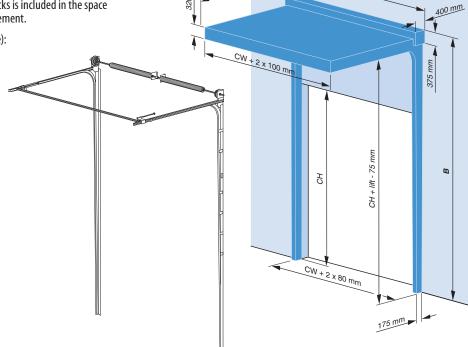
Manually operated — chain holst:

C = CH - lift + 850 mm

Electric drive / prepared for electric drive:

C = CH - lift + 850 mm





Installation space requirements – roof angle track system 5.3

• The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

• Minimum clearance for the spring shaft assembly: $CW + 2 \times 120 \text{ mm}$, for FLS springless sectional door CW + 2x 140 mm, for FLS springless sectional door $CW + 2 \times 140 \text{ mm}$

• The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.

• The minimum height of the mounting surface (frame): $\mathbf{B} = CH + levy + 245 \dots 375 \text{ mm}.$

Total projection C:

Manually operated - pullcord:

C = CH - lift + 650 mm

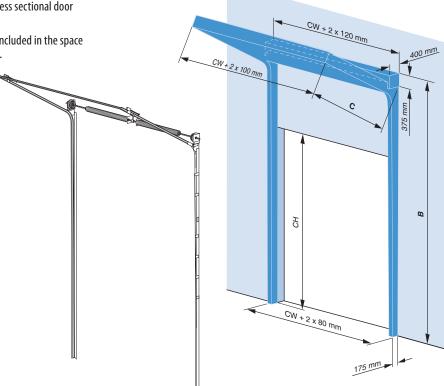
Manually operated — chain holst:

C = CH - lift + 850 mm

Electric drive / prepared for electric drive:

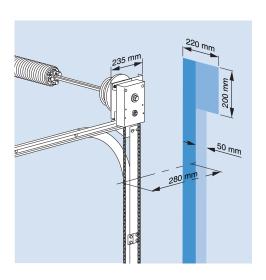
. C = CH - lift + 850 mm

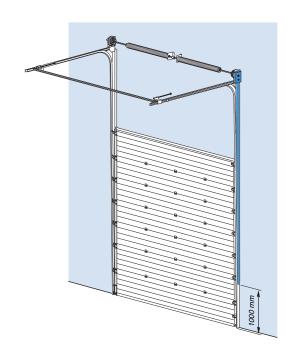




5.4 Installation space requirements for installation and operation – chain hoist

- Minimum space required for the installation of the chain hoist: approx. 235 x 220 x 200 mm, the dimension of 220 mm is the dimension required for the chain hoist when in the installed state. If a chain hoist needs to be installed on an existing door by sliding it onto the spring shaft, 300 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install a chain hoist, even if no more than 220 mm is available.
- Chain space requirement down to operating height: approx. 280 x 50 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

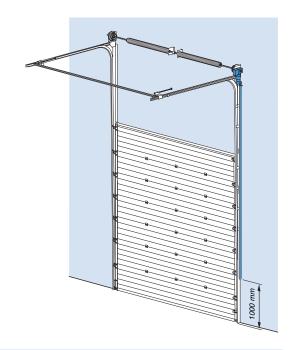




5.5a Installation space requirements for installation and operation (emergency chain) - electric drive

- Minimum space required for the installation of the electric drive: approx. 350 x 250...300* x 450 mm, the dimension of 250...300 mm is the dimension required for the electric drive when in the installed state. If an electric drive needs to be installed on an existing door by sliding it onto the spring shaft, 350 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install an electric drive, even if no more than 250...300 mm is available.
 - * Engine mounting width depends on engine type.
- Emergency chain space requirement down to operating height: approx. 110 x 180 mm.
 - 250...300° mm

- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.
- Springless electric drive (FLL): This requires an additional installation space for the actuator of 430 mm (D) x 350 mm (W) x 590 mm (H).
- Minimum free space for electric actuation with FLS Springless sectional door see 4.5b

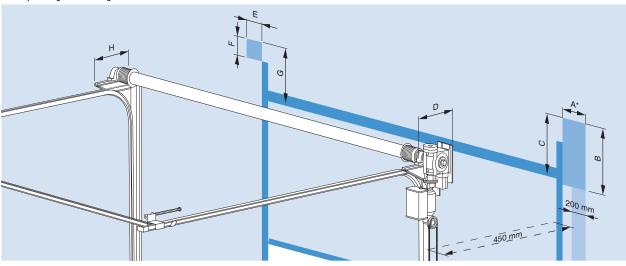


5.5b Installation space requirements for installation and operation (emergency chain) - electric drive for FLS Springless sectional door

- See table for minimum free space for electric operation.
 Please note: Dimension A applies to the installation of the motor during initial installation. If the motor is to be fitted subsequently to an already installed door, an additional free space of A + 50 mm must be taken into account.
 Dimension A is possible with some additional work, whereby the shafts have to be shifted, etc.
- Minimum free space for the chain up to the operating height: approx. 450 x 200 mm. Dimension turning point chain is at height of 1000 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

FLS door leaf areas*	A *	В	C	D	E	F	G	Н
up to 20 m ²	400 mm	610 mm	625 mm	400 mm	140 mm	140 mm	583 mm	400 mm
up to 48 m ²	325 mm	830 mm	625 mm	550 mm	160 mm	140 mm	583 mm	510 mm

^{*}depending on the weight of the door surface



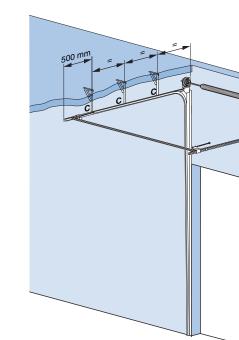
5.6 Track suspension points – quantity and position

- Projection dimension of CH lift ≤ 3000 mm (or door leaf area ≤ 12 m²):
 1 suspension point per horizontal track as shown in arrangement A.
- Projection dimension of CH lift > 3000 mm and ≤ 5000 mm (or door leaf area ≤ 12 m² and ≤ 20 m²): 2 suspension points per horizontal track as shown in arrangement B.

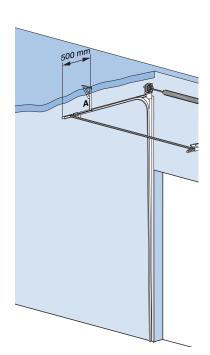
Projection dimension of CH – lift > 5000 mm (or door leaf area > 20 m²):
 3 suspension points per horizontal track as shown in arrangement C.



B: CH - lift > 3000 mm and \leq 5000 mm



C: CH - lift > 5000 mm



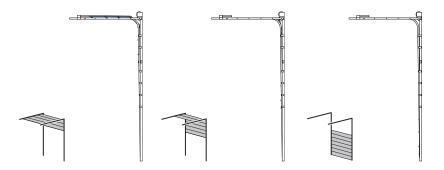
500 mm

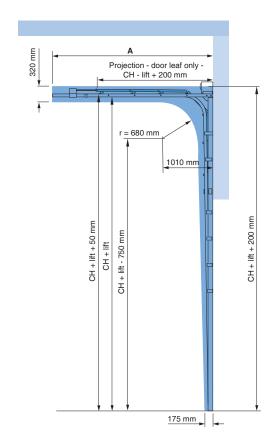
Space requirement for unobstructed door movement, various key dimensions **5.7**

- Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.
- Total projection A:

Manually operated - pullcord: A = CH - lift + 650 mmManually operated – chain holst: A = CH - lift + 850 mmElectric drive / prepared for electric drive: A = CH - lift + 850 mm

Path taken by the cables and door leaf as the door opens





Space requirement for unobstructed door movement, various key dimensions – roof angle system 5.8

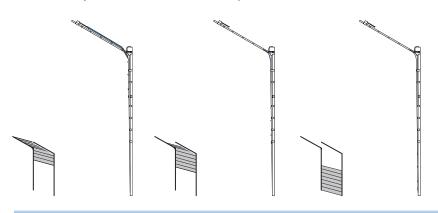
• Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.

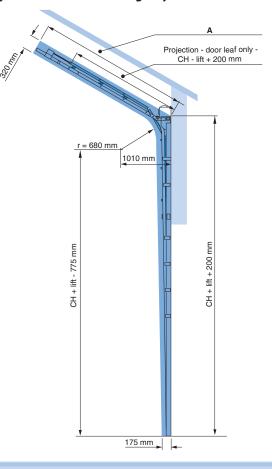
Total projection A:

Manually operated - pullcord: A = CH - lift + 650 mmManually operated – chain holst: A = CH - lift + 850 mm

Electric drive / prepared for electric drive: A = CH - lift + 850 mm

Path taken by the cables and door leaf as the door opens

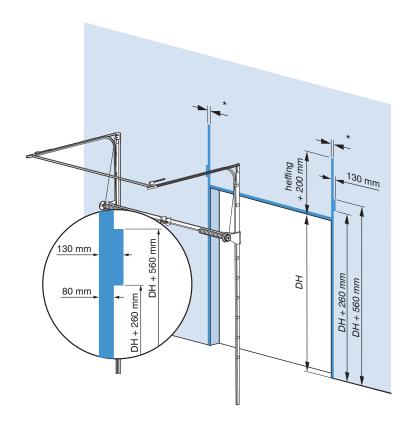




T 400 hF

6.1 Installation space requirement – vertical tracks and spring shaft assembly

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: CH + lift + 200 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



6.2 Installation space requirements – complete track system

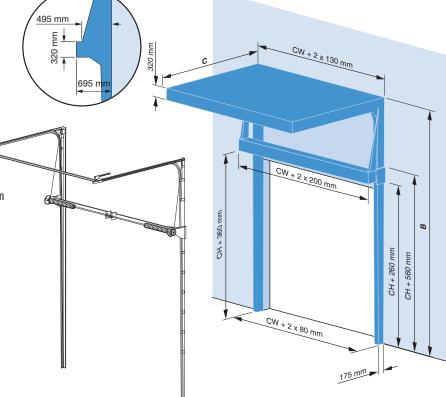
• Minimum projection dimension (into the room): ${\rm CH-lift+650} \dots {\rm 850} \, {\rm mm}.$

 The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.

 Minimum space required for the spring shaft assembly: CW + 2 x 200 mm.

• The minimum height of the mounting surface (frame): B = CH + levy + 245 ... 375 mm

 The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.



6.3 Installation space requirements – roof angle track system

- Minimum projection dimension (into the room), following the angle of the roof: CH – lift + 600 ... 850 mm.
- The minimum height of the mounting surface (frame): B = CH + levy + 245 ... 375 mm

 The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.

 Minimum space required for the spring shaft assembly: CW + 2 x 200 mm.

 The horizontal tracks, which follow the roof angle in this case, are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

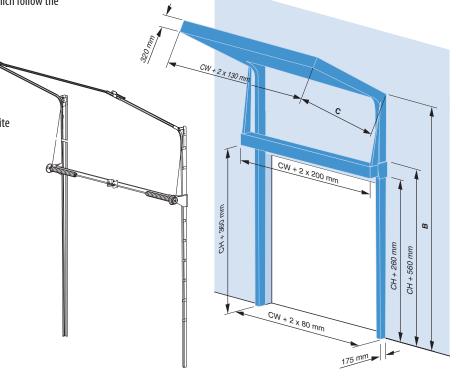
• Total projection **C**:

Manually operated - pullcord: C = CH - lift + 650 mmManually operated - chain holst:

C = CH - lift + 850 mm

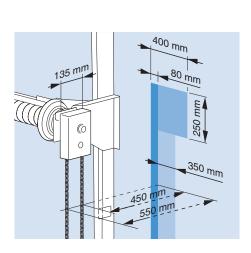
Electric drive / prepared for electric drive:

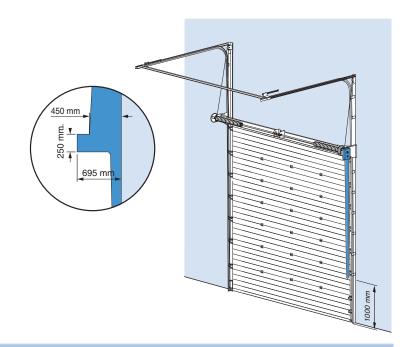
C = CH - lift + 850 mm



6.4 Installation space requirements for installation and operation – chain hoist

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Minimum space required for the installation of the chain hoist: approx. 135 x 400 x 250 mm.
- Chain space requirement down to operating height: 350 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

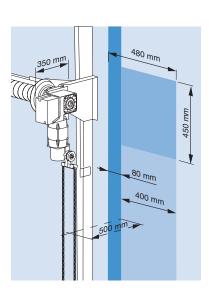


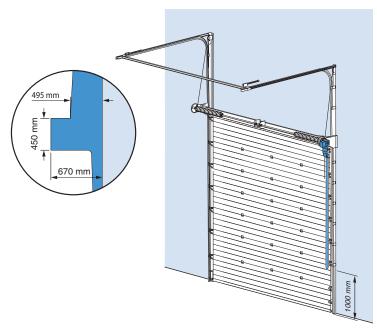


T 400 hF

6.5 Installation space requirements for installation and operation (emergency chain) - electric drive

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Minimum space required for the installation of the electric drive: approx. 350 x 480 x 450 mm.
- Emergency chain space requirement down to operating height: 400 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

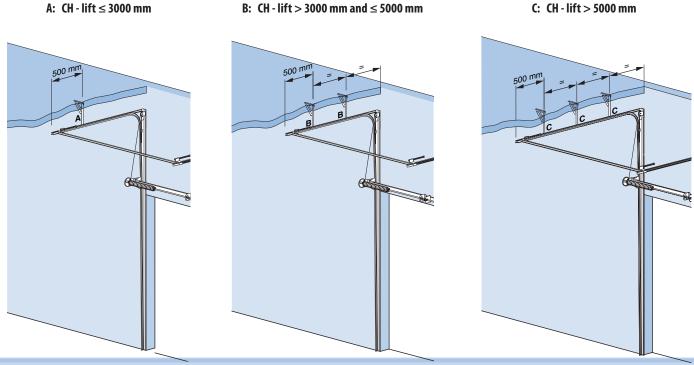




6.6 Track suspension points – quantity and position

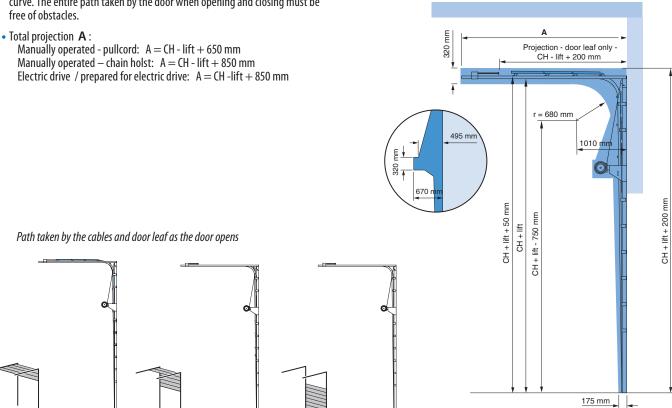
- Projection dimension of CH lift \leq 3000 mm (or door leaf area \leq 12 m²): 1 suspension point per horizontal track as shown in arrangement **A**.
- Projection dimension of CH lift > 3000 mm and ≤ 5000 mm (or door leaf area ≤ 12 m² and ≤ 20 m²): 2 suspension points per horizontal track as shown in arrangement B.

• Projection dimension of CH - lift > 5000 mm (or door leaf area > 20 m²): 3 suspension points per horizontal track as shown in arrangement \mathbf{C} .

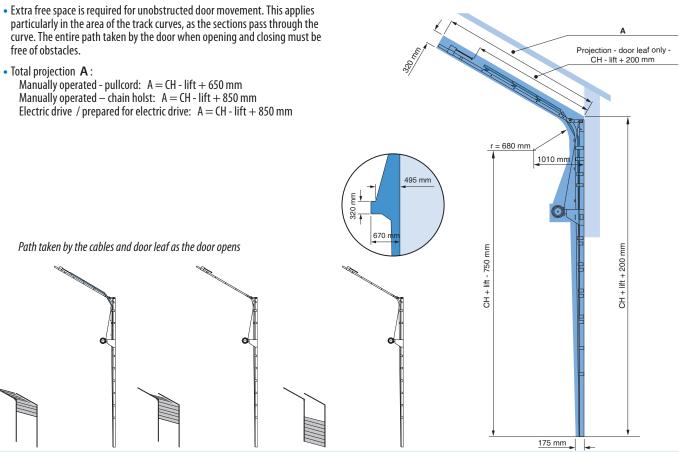


6.7 Space requirement for unobstructed door movement, various key dimensions

Extra free space is required for unobstructed door movement. This applies
particularly in the area of the track curves, as the sections pass through the
curve. The entire path taken by the door when opening and closing must be
free of obstacles.



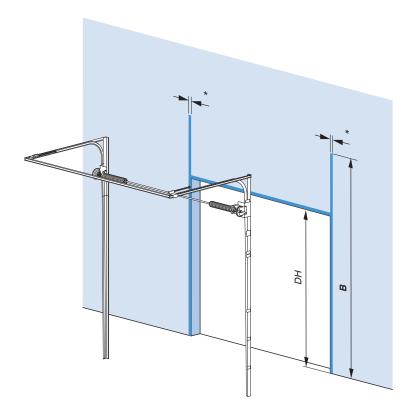
6.8 Space requirement for unobstructed door movement, various key dimensions – roof angle system



T 400 DS

7.1 Installation space requirement – vertical tracks and spring shaft assembly

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: $\mathbf{B} = CH + lift + 200 \text{ mm}$.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



7.2 Installation space requirements – complete track system

- The minimum height of the mounting surface (frame): $B = CH + levy + 245 \dots 375 \text{ mm}$
- Minimum projection dimension (into the room): CH lift + 600 ... 850 mm.
- The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.
- Minimum space required for the spring shaft assembly: $CW + 2 \times 130 \text{ mm}$.
- The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.
- Total projection A:

Manually operated - pullcord:

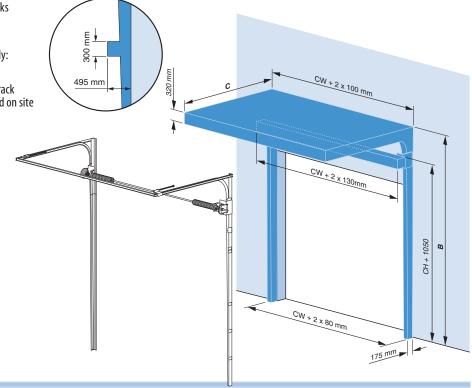
 $\dot{A} = CH - lift + 650 mm$

Manually operated — chain holst:

A = CH - lift + 850 mm

Electric drive / prepared for electric drive:

A = CH - lift + 850 mm



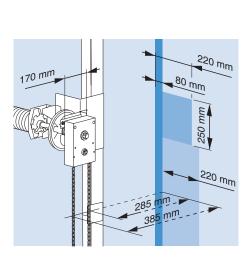
7.3 Installation space requirements – roof angle track system

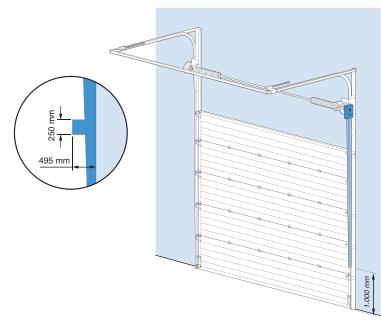
- Minimum mounting surface height (mounting frame):
 B = CH + lift + 240 mm.
- Minimum projection dimension (into the room), following the angle of the roof: $CH lift + 600 \dots 850$ mm.
- The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.
- Minimum space required for the spring shaft assembly: $CW + 2 \times 130 \text{ mm}$.
- The horizontal tracks, which follow the roof angle in this case, are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.
- Total projection **C**:

Manually operated - pullcord: C = CH - lift + 650 mmManually operated - chain holst: C = CH - lift + 850 mmElectric drive / prepared for electric drive: C = CH - lift + 850 mm

7.4 Installation space requirements for installation and operation – chain hoist

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Emergency chain space requirement down to operating height: approx. 135 x 220x250 mm.
- Chain space requirement down to operating height: approx. 220 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

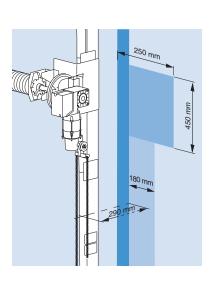


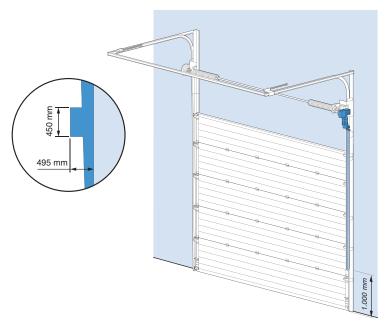


T 400 DS

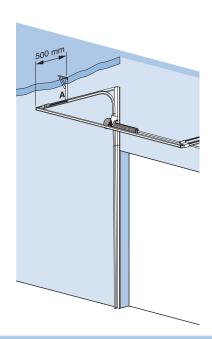
7.5 Installation space requirements for installation and operation (emergency chain) - electric drive

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Emergency chain space requirement down to operating height: approx. 350 x 250x450 mm.
- Chain space requirement down to operating height: approx. 250 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.



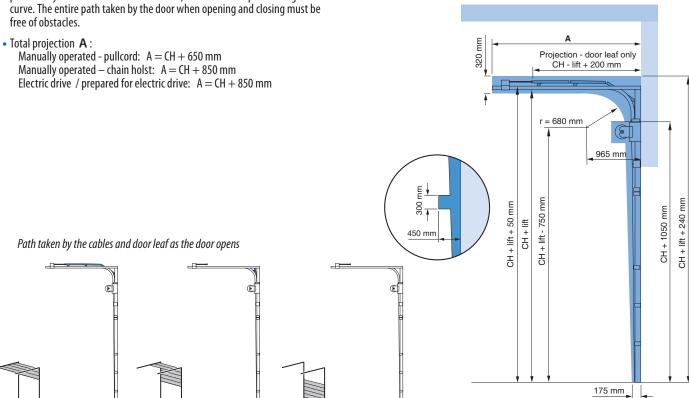


7.6 Track suspension points – quantity and position

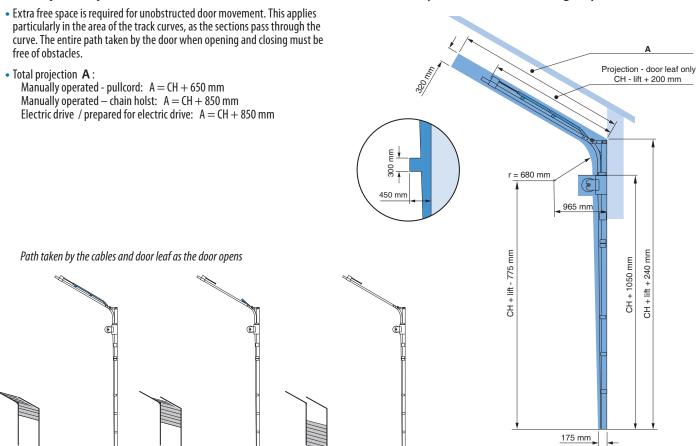


7.7 Space requirement for unobstructed door movement, various key dimensions

Extra free space is required for unobstructed door movement. This applies
particularly in the area of the track curves, as the sections pass through the
curve. The entire path taken by the door when opening and closing must be
free of obstacles.



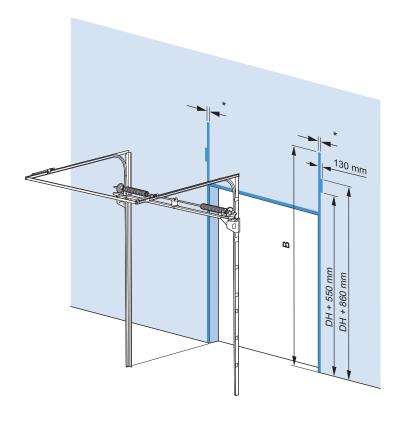
7.8 Space requirement for unobstructed door movement, various key dimensions – roof angle system



T 400 DDE

8.1 Installation space requirement – vertical tracks and spring shaft assembly

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: CH + lift + 200 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



8.2 Installation space requirements – complete track system

- Minimum projection dimension (into the room): CH + lift + 650 ... 850 mm.
- The minimum height of the mounting surface (frame): $\mathbf{B} = \mathbf{CH} \mathbf{lift} + 200 \text{ mm}$.

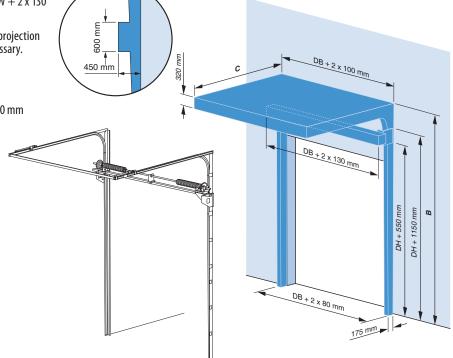
 The installation space required for the horizontal tracks is included in the space requirement dimensions for unobstructed door movement.

 \bullet Minimum space required for the spring shaft assembly: CW + 2 x 130 mm.

 The horizontal tracks are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

Total projection C:

Manually operated - pullcord: C = CH + 650 mmManually operated - chain holst: C = CH + 850 mmElectric drive / prepared for electric drive: C = CH + 850 mm



8.3 Installation space requirements – roof angle track system

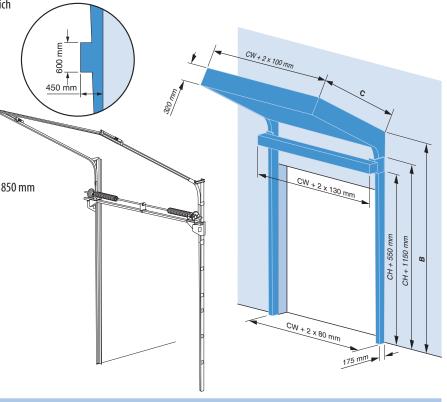
- Minimum projection dimension (into the room), following the angle of the roof: $CH lift + 600 \dots 850$ mm.
- Minimum mounting surface height: CH + lift + 200 mm.

 The installation space required for the horizontal tracks, which follow the roof angle in this case, is included in the space requirement dimensions for unobstructed door movement.

• Minimum space required for the spring shaft assembly: $CW + 2 \times 100$ mm.

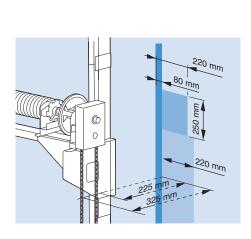
 The horizontal tracks, which follow the roof angle in this case, are longer than the minimum track projection requirement. The tracks must be shortened on site if necessary.

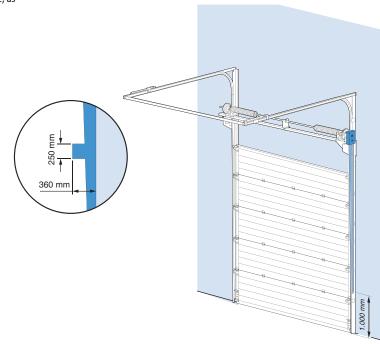
Total projection C:
 Manually operated - pullcord: C = CH - lift + 650 mm
 Manually operated - chain holst: C = CH - lift + 850 mm
 Electric drive / prepared for electric drive: C = CH - lift + 850 mm



8.4 Installation space requirements for installation and operation – chain hoist

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Emergency chain space requirement down to operating height: approx. 170 x 220x250 mm.
- Chain space requirement down to operating height: approx.220 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

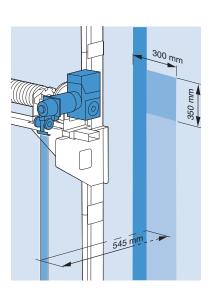


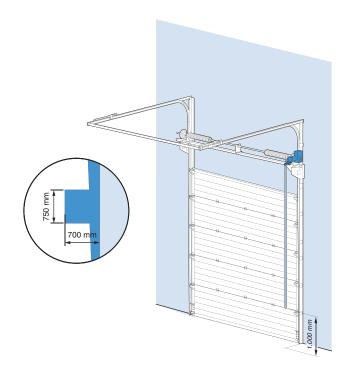


T400 DDE

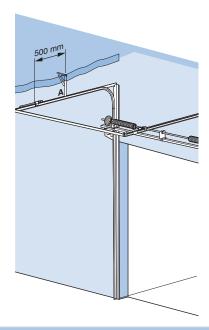
8.5 Installation space requirements for installation and operation (emergency chain) - electric drive

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 175 mm to 450 mm.
- Emergency chain space requirement down to operating height: approx. 470 x 300x350 mm.
- Chain space requirement down to operating height: approx. 300 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





8.6 Track suspension points – quantity and position



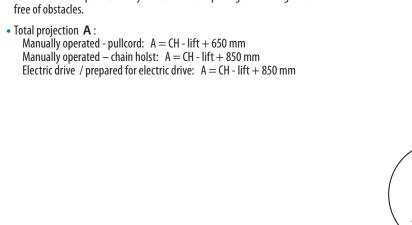
965 mm

r = 680 mm

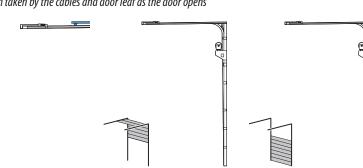
750

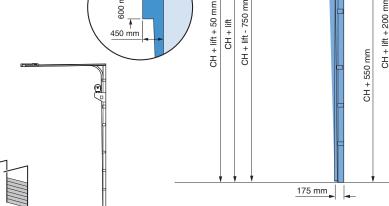
Space requirement for unobstructed door movement, various key dimensions 8.7

• Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be



Path taken by the cables and door leaf as the door opens





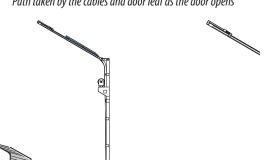
009

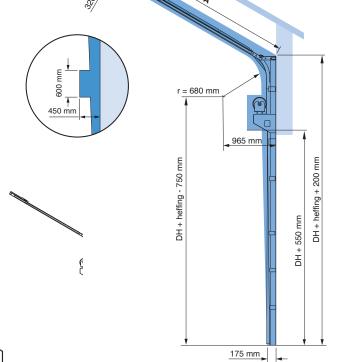
Space requirement for unobstructed door movement, various key dimensions – roof angle system 8.8

• Extra free space is required for unobstructed door movement. This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.

• Total projection A: Manually operated - pullcord: A = CH - lift + 650 mmManually operated – chain holst: A = CH - lift + 850 mmElectric drive / prepared for electric drive: A = CH - lift + 850 mm

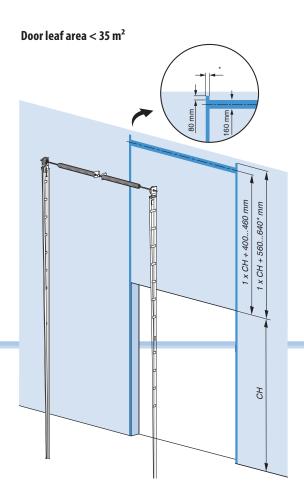




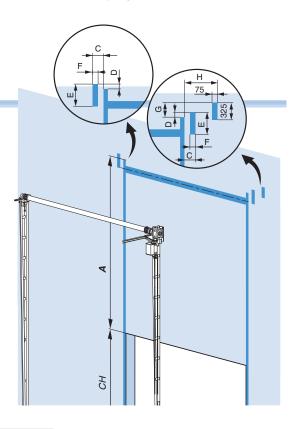


9.1 Installation space requirement – vertical tracks and spring shaft assembly

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): 2 x CH + 560...640* mm.
 Engine mounting width depends on engine type.
- For additional bearing plates (or several springs), a continuous horizontal mounting surface is required from a door surface area of 15 m².
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.
- FLS Springless sectional door is possible for door leaf areas up to 48 m².



Door leaf area < 35 m² FLS Springless sectional

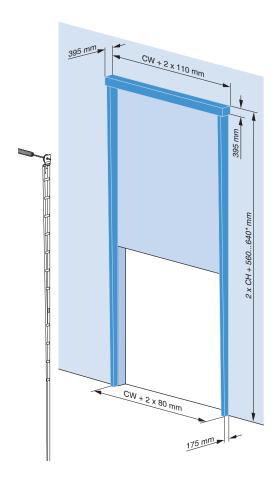


FLS door leaf areas**	A	С	D	E	F	G	Н
up to 20 m²	CH + 560 mm	140 mm	63 mm	356 mm	80 mm	225 mm	315 mm
up to 48 m²	CH + 560 mm	160 mm	95 mm	415 mm	100 mm	300 mm	265 mm

^{**}depending on the weight of the door surface

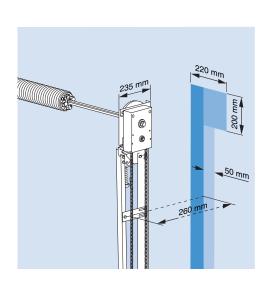
9.2 Installation space requirements – complete track system

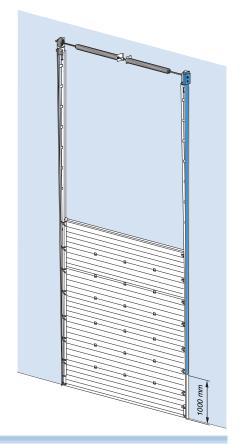
- Minimum space required for the spring shaft assembly: $CW + 2 \times 110$ mm, FLS Springless sectional door: $CW + 2 \times 140$ mm.
- Minimum mounting surface height (mounting frame): $2 \times CH + 560...640 \times mm$.
 - * Engine mounting width depends on engine type.



9.3 Installation space requirements for installation and operation – chain hoist

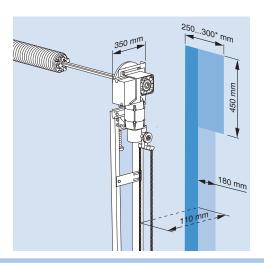
- Minimum space required for the installation of the chain hoist: approx. 235 x 220 x 200 mm, the dimension of 220 mm is the dimension required for the chain hoist when in the installed state. If a chain hoist needs to be installed on an existing door by sliding it onto the spring shaft, 300 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install a chain hoist, even if no more than 220 mm is available.
- Chain space requirement down to operating height: approx. 260 x 50 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

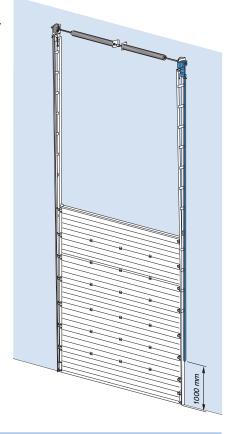




9.4a Installation space requirements for installation and operation (emergency chain) - electric drive

- Minimum space required for the installation of the electric drive: approx. 350 x 250...300 x 450 mm, the dimension of 250 mm is the dimension required for the electric drive when in the installed state. If an electric drive needs to be installed on an existing door by sliding it onto the spring shaft, 350 mm is required. With some extra work (loosening and pulling back the spring shaft), it is always possible to replace or install an electric drive, even if no more than 250...300 mm is available.
- Emergency chain space requirement down to operating height: approx. 110 x 180 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.
- * Springless electric drive (FLL): this requires an additional installation space of 590 mm (L) x 350 mm (W) and 430 mm (H).
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.
- Minimum free space for electric actuation with **FLS Springless sectional door** see 8.4b



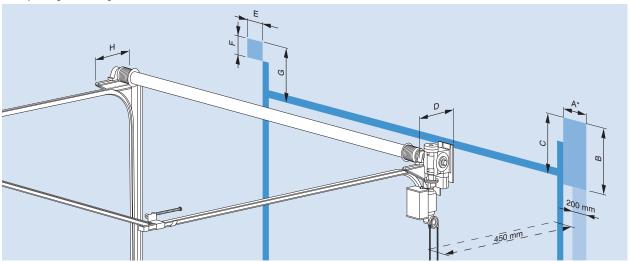


9.4b Installation space requirements for installation and operation (emergency chain) - electric drive, FLS Springless sectional door

- See table for minimum free space for electric operation.
 Please note: Dimension A applies to the installation of the motor during initial installation. If the motor is to be fitted subsequently to an already installed door, an additional free space of A + 50 mm must be taken into account.
 Dimension A is possible with some additional work, whereby the shafts have to be shifted, etc.
- Minimum free space for the chain up to the operating height: approx. 450 x 200 mm. Dimension turning point chain is at height of 1000 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

FLS door leaf areas*	A *	В	С	D	E	F	G	Н
up to 20 m ²	400 mm	810 mm	625 mm	400 mm	140 mm	140 mm	770 mm	400 mm
up to 48 m ²	325 mm	855 mm	625 mm	550 mm	160 mm	140 mm	770 mm	510 mm

^{*}depending on the weight of the door surface

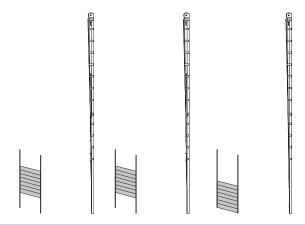


Vertical lift track system T 500

9.5 Space requirement for unobstructed door movement, various key dimensions

- Extra free space is required for unobstructed door movement. The entire path taken by the door when opening and closing must be free of obstacles.
 * Installation height depends on door height.
- Chain space requirement down to operating height: approx. 110 x 180 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

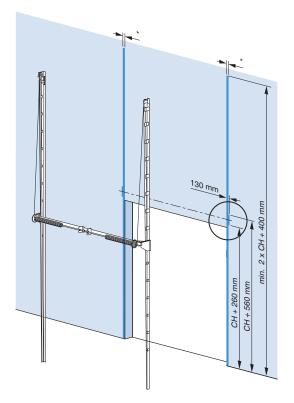
Verloop kabel en deurblad in verschillende openingsstadia

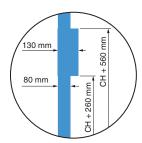


T 500 hF

10.1 Installation space requirements – vertical tracks

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height (mounting frame): $2 \times CH + 400 \text{ mm}$
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.





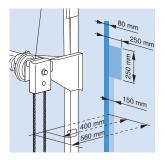
10.2 Installation space requirements – complete track system, cable guides and spring shaft assembly

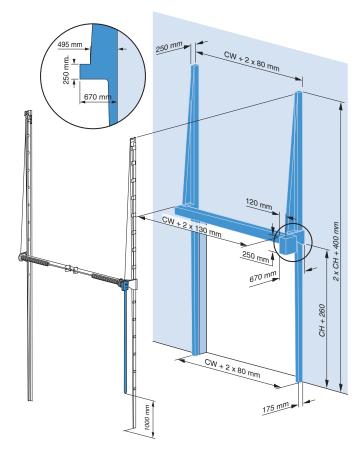
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- The spring shaft assembly requires an installation space of 670 x 320 mm.
- Minimum space required for the spring shaft assembly: $CW + 2 \times 130 \text{ mm}$.



10.3 Installation space requirements for installation and operation – chain hoist

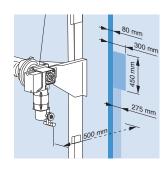
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the chain hoist: approx. 250 x 250 x 250 mm.
- Chain space requirement down to operating height: 150 x 560 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

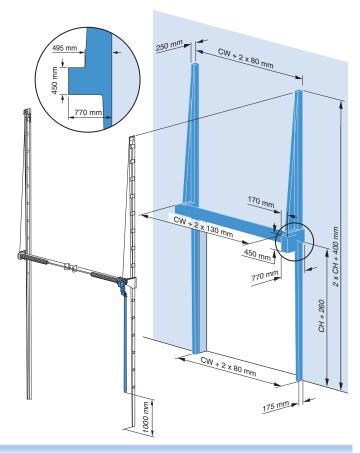




10.4 Installation space requirements for installation and operation (emergency chain) - electric drive

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the electric drive: approx. $300 \times 300 \times 450$ mm.
- Emergency chain space requirement down to operating height: 275 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





T 500 hF

10.5 Space requirement for unobstructed door movement, various key dimensions

• Extra free space is required for unobstructed door movement. The entire path taken by the door when opening and closing must be free of obstacles.

Path taken by the cables and door leaf as the door opens

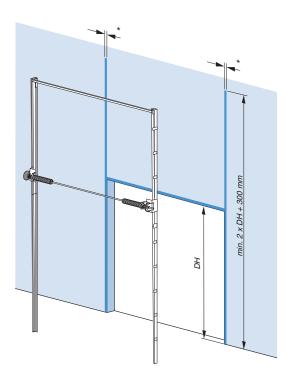
Path taken by the cables and door leaf as the door opens

T 500 DS

11.1 Installation space requirement – vertical tracks

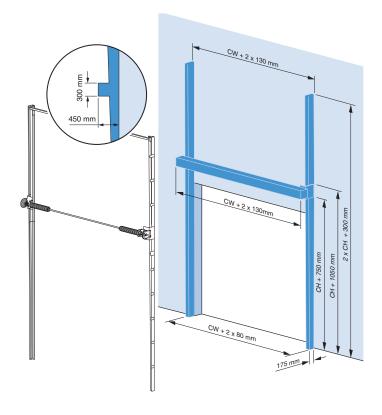
- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: $2 \times CH + 300 \text{ mm}$.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.

Door leaf area \leq 16 m² and DB < 4000 mm



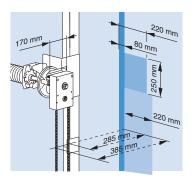
11.2 Installation space requirements – complete track system

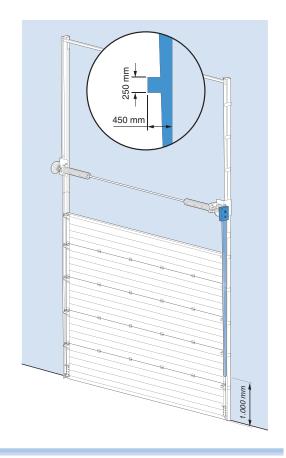
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- The spring shaft assembly requires an installation space of 300 x 450 mm.
- Minimum space required for the spring shaft assembly: $CW + 2 \times 130 \text{ mm}$.



11.3 Installation space requirements for installation and operation – chain hoist

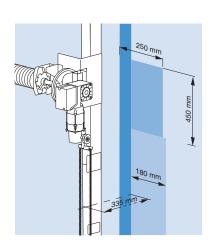
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the chain hoist: approx. 170 x 220 x 250 mm.
- Chain space requirement down to operating height: 350 x 385 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

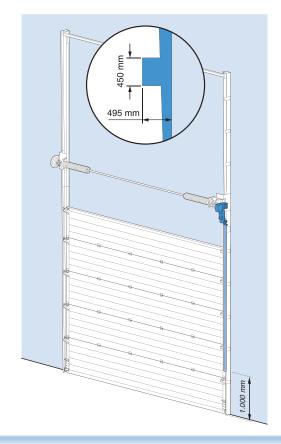




11.4 Installation space requirements for installation and operation (emergency chain) - electric drive

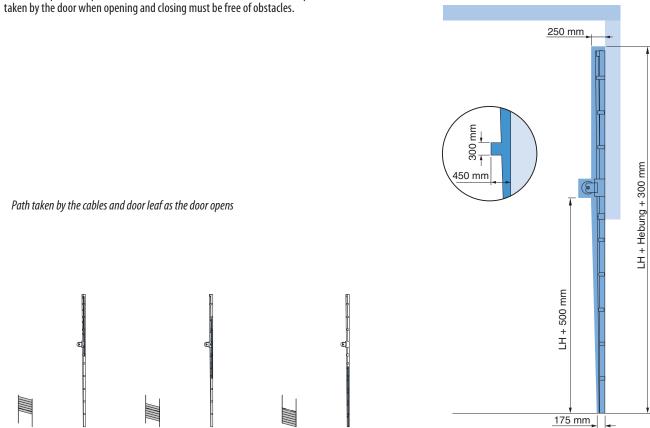
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the electric drive: approx. 350 x 250 x 450 mm.
- Emergency chain space requirement down to operating height: 400 x 335 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





11.5 Space requirement for unobstructed door movement, various key dimensions

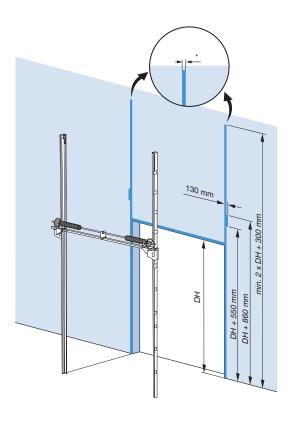
• Extra free space is required for unobstructed door movement. The entire path taken by the door when opening and closing must be free of obstacles



T 500 DDE

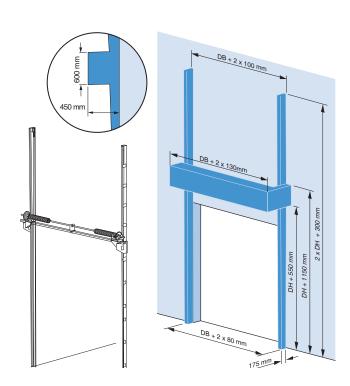
12.1 Installation space requirement – vertical tracks

- Minimum width of the mounting surface (frame) *, see General information page.
- Minimum mounting surface height: 2 x CH + 300 mm.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.



12.2 Installation space requirements – complete track system

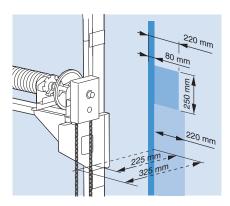
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- The spring shaft assembly requires an installation space of 450 x 600 mm.
- Minimum space required for the spring shaft assembly: $CW + 2 \times 100 \text{ mm}$.

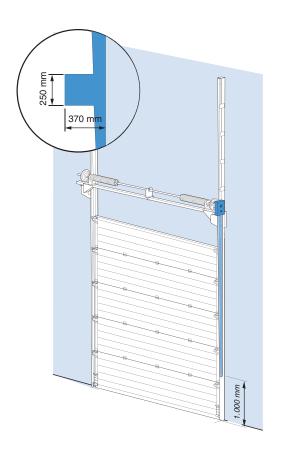




12.3 Installation space requirements – roof angle track system

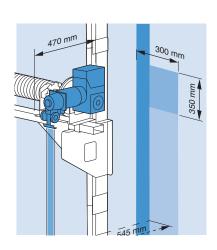
- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the chain hoist: approx. 170 x 220 x 250 mm.
- Chain space requirement down to operating height: 220 x 325 mm.
- The chain hoist can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

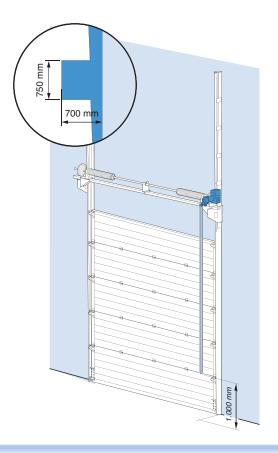




12.4 Installation space requirements for installation and operation (emergency chain) - electric drive

- Space requirement for the cable guides left and right: width 80 mm, from top to bottom, 270 mm to 450 mm.
- Minimum space required for the installation of the electric drive: approx. $470 \times 300 \times 350$ mm.
- Emergency chain space requirement down to operating height: 545 x 300 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.

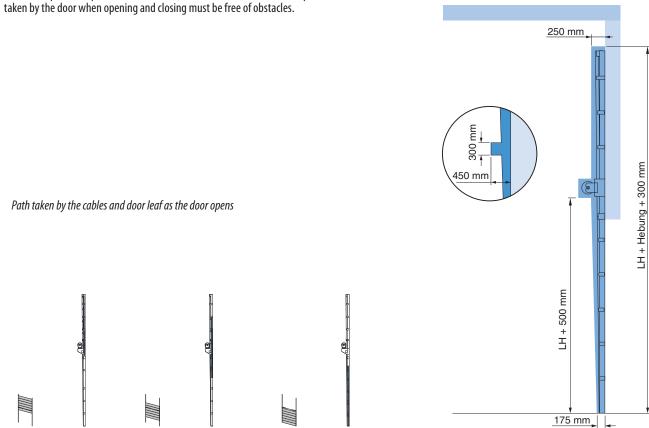




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12.5 Installation space requirements for installation and operation (emergency chain) - electric drive

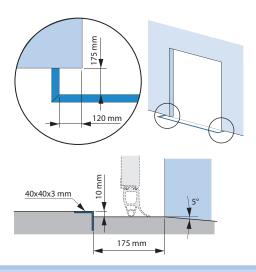
• Extra free space is required for unobstructed door movement. The entire path taken by the door when opening and closing must be free of obstacles.



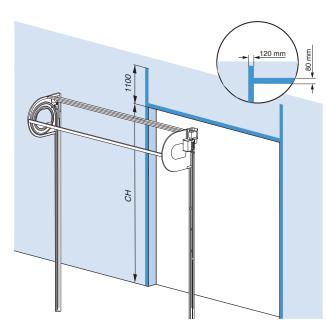


13.1 Installation space requirements – vertical tracks

- Minimum mounting surface width (mounting frame): 120 mm.
- Minimum mounting surface height (mounting frame): CH + 1100 mm.
- The mounting surfaces (mounting frame) must be smooth and perfectly flush (if necessary, compensate for irregularities using angle profiles, flat strip, rectangular tube, etc.).
- The mounting surface (mounting frame) must be sufficiently stable in itself, or be securely fixed to the wall/structure of the building.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.

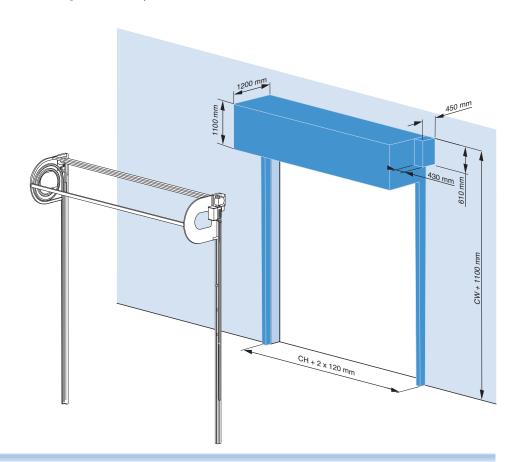


Door leaf area max 25 m²



13.2 Installation space requirements – complete track system

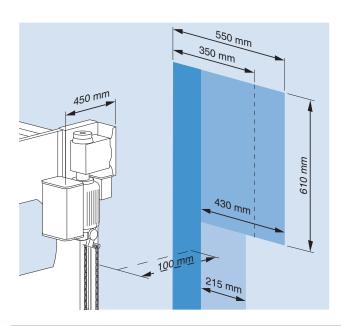
• Maximal projection dimension: 1200 mm.

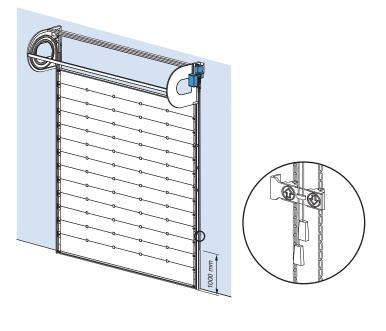




13.3 Installation space requirements for installation and operation (emergency chain) - electric drive

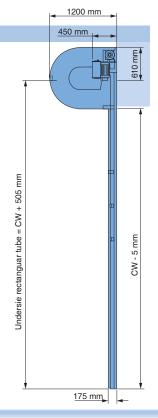
- Minimum space required for the installation of the electric drive: approx. 450 x 550 x 610 mm, the dimension of 550 mm is the dimension required for the electric drive when in the installed state. If an electric drive needs to be installed on an existing door by sliding it onto the spring shaft, 350 mm is required.
- Emergency chain space requirement down to operating height: approx. 100 x 215 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





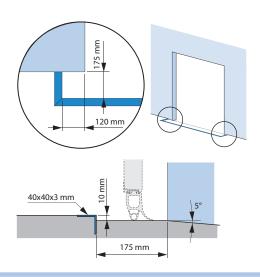
13.4 Space requirement for unobstructed door movement, various key dimensions

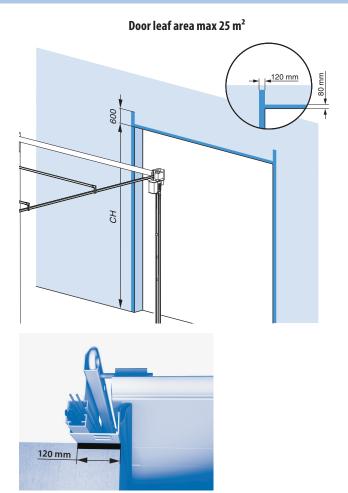
Extra free space is required for unobstructed door movement. This applies
particularly in the area of the track curves, as the sections pass through the
curve. The entire path taken by the door when opening and closing must be
free of obstacles.



14.1 Installation space requirements – vertical tracks

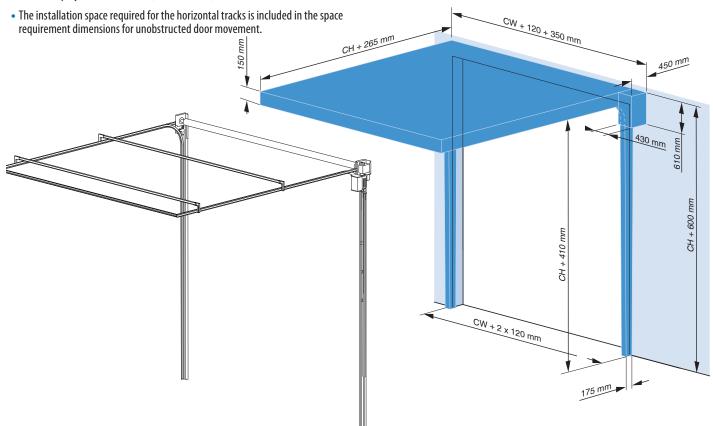
- Minimum mounting surface width (mounting frame): 120 mm.
- Minimum mounting surface height (mounting frame): CH + 600 mm.
- The mounting surfaces (mounting frame) must be smooth and perfectly flush (if necessary, compensate for irregularities using angle profiles, flat strip, rectangular tube, etc.).
- The mounting surface (mounting frame) must be sufficiently stable in itself, or be securely fixed to the wall/structure of the building.
- A horizontal surface of approx 80 mm high immediately above the clear opening (sealing surface for the top seal) is required. This surface must be smooth and flush with the other mounting surfaces. If a mounting frame is used, the simplest solution is to insert a cross member in this area.





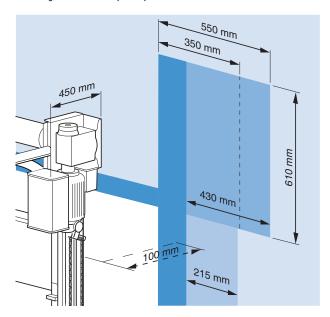
14.2 Installation space requirements – complete track system

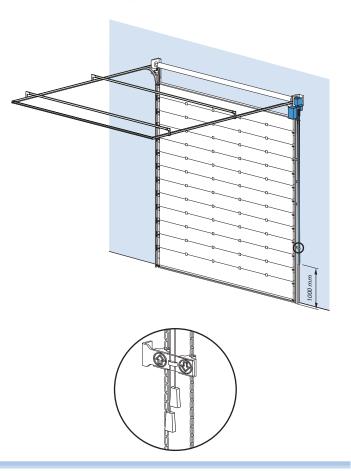
• Minimum projection dimension (into the room): CH + 265 mm.



14.3 Installation space requirements for installation and operation (emergency chain) - electric drive

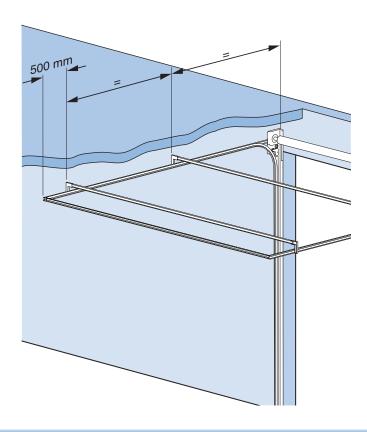
- Minimum space required for the installation of the electric drive: approx. 450 x 550 x 610 mm, the dimension of 550 mm is the dimension required for the electric drive when in the installed state. If an electric drive needs to be installed on an existing door by sliding it onto the spring shaft, 350 mm is required.
- \bullet Emergency chain space requirement down to operating height: approx. 100 x 210 mm.
- The electric drive can be installed on the right-hand side or the left-hand side, as long as there is adequate space.





14.4 Track suspension points – quantity and position

• Two suspension points





14.5. Space requirement for unobstructed door movement, various key dimensions

Extra free space is required for unobstructed door movement.
 This applies particularly in the area of the track curves, as the sections pass through the curve. The entire path taken by the door when opening and closing must be free of obstacles.

